

Code: 20ES1303

**II B.Tech - I Semester – Regular / Supplementary Examinations
DECEMBER 2022**

**MATERIAL SCIENCE AND METALLURGY
(MECHANICAL ENGINEERING)**

Duration: 3 hours

Max. Marks: 70

Note: 1. This paper contains questions from 5 units of Syllabus. Each unit carries 14 marks and have an internal choice of Questions.

2. All parts of Question must be answered in one place.

BL – Blooms Level

CO – Course Outcome

			BL	CO	Max. Marks
UNIT-I					
1	a)	Using neat sketches explain the following imperfections: (i) Dislocations, (ii) Grain boundary and (iii) Point defects.	L2	CO1	6 M
	b)	Draw the unit cells of Simple cubic, BCC, FCC crystal structures and mention the co-ordination number of each unit cell. Give one material example for each unit cell.	L2	CO1	8 M
OR					
2	a)	Explain clearly how the Miller indices are designated to the crystallographic planes. Sketch neatly the following planes in the cubic lattice: (100), (121), (103).	L2	CO1	6 M
	b)	Show that FCC is closely packed than that of BCC.	L2	CO1	8 M

UNIT-II

3	a)	Explain the factors governing the formation of substitutional solid solutions.	L2	CO2	6 M																		
	b)	<p>Two metals <i>A</i> and <i>B</i> have 100% mutual solubility in the liquid and solid states. The melting points of pure metals <i>A</i> and <i>B</i> are 800°C and 600°C respectively. Details of the start and end of solidification of various alloys in the series are as follows:</p> <table border="1" style="margin: 10px auto; border-collapse: collapse; text-align: center;"> <thead> <tr style="background-color: #e0e0e0;"> <th style="padding: 5px;">Alloy of Composition</th> <th style="padding: 5px;">Temperature at Start of Solidification (°C)</th> <th style="padding: 5px;">Temperature at End of Solidification (°C)</th> </tr> </thead> <tbody> <tr> <td style="padding: 5px;">90% <i>A</i> + 10% <i>B</i></td> <td style="padding: 5px;">798</td> <td style="padding: 5px;">750</td> </tr> <tr> <td style="padding: 5px;">70% <i>A</i> + 30% <i>B</i></td> <td style="padding: 5px;">785</td> <td style="padding: 5px;">705</td> </tr> <tr> <td style="padding: 5px;">50% <i>A</i> + 50% <i>B</i></td> <td style="padding: 5px;">757</td> <td style="padding: 5px;">675</td> </tr> <tr> <td style="padding: 5px;">30% <i>A</i> + 70% <i>B</i></td> <td style="padding: 5px;">715</td> <td style="padding: 5px;">645</td> </tr> <tr> <td style="padding: 5px;">10% <i>A</i> + 90% <i>B</i></td> <td style="padding: 5px;">650</td> <td style="padding: 5px;">615</td> </tr> </tbody> </table> <p style="margin-left: 40px;">i. Draw the phase diagram of the series if there are no solid-state reactions and label all regions.</p> <p style="margin-left: 40px;">ii. Predict the number, type, relative amounts and concentration of phases present in an alloy of 40% <i>A</i> and 60% <i>B</i> at 700°C.</p>	Alloy of Composition	Temperature at Start of Solidification (°C)	Temperature at End of Solidification (°C)	90% <i>A</i> + 10% <i>B</i>	798	750	70% <i>A</i> + 30% <i>B</i>	785	705	50% <i>A</i> + 50% <i>B</i>	757	675	30% <i>A</i> + 70% <i>B</i>	715	645	10% <i>A</i> + 90% <i>B</i>	650	615	L3	CO2	8 M
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OR

4	a)	Draw a neat iron–iron carbide phase diagram and identify all phases present at different temperatures and carbon percentages.	L2	CO2	8 M
	b)	<p>Consider 3 kg of austenite containing 0.3 wt% C, cooled to below 727° C.</p> <p>i) What is the proeutectoid phase?</p> <p>ii) How many kilograms each of total ferrite and</p>	L3	CO2	6 M

		cementite form? iii) How many kilograms each of pearlite and the proeutectoid phase form?			
UNIT-III					
5	a)	What is a TTT curve? Explain with a neat sketch of the TTT curve for the eutectoid steel. Describe the information that can be gathered from the diagram?	L2	CO3	6 M
	b)	Explain how the following heat treatments are applied with reference to the applications in steel industry (i) Normalizing, (ii) Annealing, (iii) Hardening, (iv) Tempering.	L3	CO3	8 M
OR					
6	a)	What is the purpose of case hardening? Classify the methods of case hardening and describe briefly any two of them.	L2	CO3	6 M
	b)	Using the relevant portion of the iron–iron carbide equilibrium diagram and TTT diagram, explain the ‘normalizing’ heat treatment of a plain carbon steel containing 0.8% carbon. What changes in properties and microstructure do you expect due to the heat treatment?	L3	CO3	8 M
UNIT-IV					
7	a)	Discuss briefly the structure, properties and uses of gray cast iron and white cast iron.	L2	CO4	7 M

	b)	What are the different types of Tool steels? Explain any two in detail about the properties, alloying elements, and applications with examples.	L2	CO4	7 M
OR					
8	a)	Explain the properties, alloying elements, and applications of Shock Resistance and Hot-Work Tool Steels.	L2	CO4	7 M
	b)	Explain the properties, alloying elements, and applications of Ferritic and Austenitic stainless steels with examples.	L2	CO4	7 M
UNIT-V					
9	a)	What are α and β phases in Cu/Zinc alloys? Give applications of following copper-base alloys: Cartridge Brass, Gun Metal, and Naval Brass.	L2	CO5	7 M
	b)	How the composites are classified? Explain the properties and applications of any two composites.	L2	CO5	7 M
OR					
10	a)	Explain the alloying elements, properties and applications of Duralumin, Hindalium, and Magnalium.	L2	CO5	7 M
	b)	Explain the alloying elements, properties and applications of α , β and α - β Alloys.	L2	CO5	7 M